



ElectroFin[®] heat transfer coatings



TECHNICAL DATA SHEET

GENERAL DESCRIPTION
– SUBJECT TO CHANGES OR DEVIATIONS

EFINSM Pro ShieldTM 10 TCP + ElectroFin[®] E-coat + Insitu[®] Topcoat

PRODUCT DESCRIPTION

The EFINSM Pro ShieldTM 10 program provides a tri-level coating system including TCP** + ElectroFin[®] E-coat + Insitu[®] UV Topcoat. The three layers of coating protection combines a nano-scale conversion coating TCP**, ElectroFin[®] E-coat, a water-based, flexible cationic epoxy polymer E-coat, and Insitu[®] UV Topcoat, a water based/water reducible synthetic flexible polymer UV Topcoat. This coating combination provides the best UV and corrosion protection level for Microchannel Heat Exchangers (MCHX) that Modine offers.

SPECIFICATIONS

Heat exchangers shall first have a completely transparent, nano-scale conversion coating (TCP)** uniformly applied to all metallic surfaces with a coating thickness of <.5 microns. This conversion coating layer is non toxic, safe, completely free from hexavalent chromium, and REACH/ ROHS compliant. The corrosion durability of the conversion coating layer was confirmed through 3,000 hours of ASTM G85 Annex 3) testing. The heat exchangers will next have a flexible cationic ElectroFin[®] E-coat uniformly applied to all metallic surfaces with no material bridging between fins. The process shall ensure complete HX encapsulation of all conductive surfaces with uniform dry film thickness from 1.2 – 2.4 mils. ElectroFin[®] E-coat meets 5B rating for cross-hatch adhesion per ASTM B3359. Corrosion durability was confirmed through testing to no less than 15,000 hours salt spray resistance per ASTM B117 using scribed aluminum test coupons. After E-coat curing, the Heat Exchangers shall receive Insitu[®] UV Topcoat, a spray-applied, water based multi-resin synthetic flexible polymer topcoat to prevent UV degradation of the ElectroFin[®] E-coat film. The Insitu[®] Topcoat shall have a 60 degree gloss (>75) and a dry film thickness of 0.6 - 1.2 mils (15 – 30µm). Color options are available for Insitu[®] Topcoat.

** Note TCP is applied when appropriate for the substrate material.

EFINSM PRO SHIELDTM 10: TCP CONVERSION COAT TECHNICAL PROPERTIES

PROPERTY	TEST METHOD	PERFORMANCE
Salt Spray	ASTM B117	336 hours
SWAAT Corrosion	ASTM G85-A3	2400 hours
Coating Thickness	--	< .5 microns

EFINSM PRO SHIELDTM 10: ELECTROFIN[®] E-COAT TECHNICAL PROPERTIES

PROPERTY	TEST METHOD	PERFORMANCE
Salt Spray	ASTM B117	15,000 hours
Pencil Hardness	ASTM D3363	2H minimum
Cross Hatch Adhesion	ASTM D3359	5B
Humidity	ASTM D2247	1000 hours minimum
UV Resistance	ASTM G155	2000 hours minimum
SWAAT Corrosion	ASTM G85-A3	>3000 hours
Dry Film Thickness	ASTM D7091	1.2–2.4 mils
Direct Impact	ASTM D2794	Passed 160#
Mandrel Bend	ASTM D522M	Pass 1/4"
C5-I Saturated Condensation	ISO 6270	Pass C5-M
C5-I Salt Spray	ISO 7523	Pass C5-M
C5-I Chemical Resistance	ISO 28212-1	Pass C5-M

E-FINSM PRO SHIELD[™] 10: INSITU[®] TOPCOAT TECHNICAL PROPERTIES

PROPERTY	TEST METHOD	PERFORMANCE
Salt Spray	ASTM B117	2,000 hours
Pencil Hardness	ASTM D3363	HB
Cross Hatch Adhesion	ASTM D3359	5B
Humidity	ASTM D2247	500 hours minimum
UV Resistance	ASTM G155	2000 hours minimum
Mandrel Bend (Flexibility)	ASTM D522M	Pass 1/4"

EFINSM PRO SHIELD[™] 10: ELECTROFIN[®] E-COAT + INSITU[®] TOPCOAT MEETS THESE TEST STANDARDS

- ASTM B117 Salt Spray:
 - TCP: 336 hours
 - ElectroFin[®] E-coat: 15,000+ hours
 - Insitu[®] Topcoat: 2,000+ hours
- ASTM G85 Annex A3 SWAAT Modified Salt Spray:
 - TCP: 2400 hours
 - ElectroFin[®] E-coat: >3,000 hours
 - Insitu[®] Topcoat: Not Applicable
- ASTM G155 UV Resistance:
 - TCP: Not Applicable
 - ElectroFin[®] E-coat: Not Applicable
 - Insitu[®] Topcoat 2,000 hours minimum

APPLICATIONS SUITED FOR EFINSM PRO SHIELD[™] 10: ELECTROFIN[®] E-COAT + INSITU[®] TOPCOAT

- Microchannel Heat Exchanger applications that require severe corrosion and UV protection.
- Microchannel Heat Exchanger applications that are in mission critical applications.